

100% POPLAR PARTICLEBOARD

"TUTTO Pioppo"



INVERNIZZI
Plywood Tradition

This technical datasheet is not a contract reference document. Given average values are linked to internal tests carried out in our internal laboratories (unless specified differently) and may be subject to changes without any previous advice in accordance to production requirements.

APPLICATIONS	 FURNITURE	 CONSTRUCTION	 HOSPITALS & CLINICS	 MOTORHOMES & CARAVANS	 SHIPBUILDING	 RAILWAYS				
PHYSICAL/MECHANICAL PROPERTIES	REFERENCE STANDARD	MEASURING UNIT	THICKNESS (mm)							
			8-12	14	16-18	20-25	28-30	40-45	50	60
 DENSITY	EN 323	<i>Kg/m³</i>	535	510	500	490	480	450	440	430
 BENDING STRENGTH	EN 310	<i>N/mm²</i>	11	11	11	10,5	8,5	7,5	7	7
 MODULUS OF ELASTICITY IN BENDING	EN 310	<i>N/mm²</i>	1800	1600	1600	1500	1350	1050	1050	1050
 TENSILE STRENGTH (INTERNAL COHESION)	EN 319	<i>N/mm²</i>	0,40	0,35	0,35	0,30	0,25	0,20	0,20	0,20
 SURFACE SOUNDNESS OF PARTICLEBOARDS	EN 311	<i>N/mm²</i>	0,8							
 RESISTANCE TO AXIAL WITHDRAWAL OF FITTINGS	EN 320	<i>N</i>	600±10%							
 MOISTURE CONTENT	EN 322	%	9±2							
 SWELLING (MAX % AFTER 24h)	EN 317	%	<18							
 AVERAGE FORMALDEHYDE RELEASE	EN ISO 12460-5	<i>mgHCHO/m²h</i>	<8 (Class E1 - standard)							
	ASTM E 1333	<i>ppm</i>	<0,09 CARB phase 2 (available on request)							
 PANEL COMPOSITION	N.A.	Single-layer panel composed of 100% virgin poplar wood particles in different chip sizes.								
 BONDING TYPE	N.A.	Resin composed of Urea and Formaldehyde.								
	N.A.	Resin composed of Urea and Formaldehyde reinforced with Melamine.								
 ENGINEERING TOLERANCES	EN 324-1/2	Length & Width: ± 5 mm Thickness: + 0,3 mm (sanded panels) Squaring: 2 mm / every 1000 mm length								
 PANEL CLASSIFICATION	EN 312	P2: panel for use in interior settings and fitments, including furniture. For use In dry environments only.								

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